



## TECHNICAL SPECIFICATIONS

- Steel welded main frames
- Manual Drop-End ,
- Mobile control panel
- Motor powered 3 roll ,
- Up-Down Hydraulic movement of back roll
- Main motor with brake system ,
- Conical bending,
- Pre-Bending available ,
- SAE 1050 (CK45) certified forged steel rolls with high tensile strength ,
- Induction Hardened rolls
- 1 pc. digital Read-Out



## OPTIONAL ACCESSORIES

- Overhead crane for large diameters
- Hydraulic lateral side supports for large diameters |
- Ground and polished rolls for special rolls ,
- Wire grooves on roll ends
- NC control ,
- Hdyromotor and Double speed working
- Adjustable stepless speed , |
- Sheet Ejector system



## TECHNICAL TABLE

MODEL	Working Length	Pre-bend	Bend	Top-bottom rolls Ø	Back Roll Ø	Min. Bending Ø	Motor	Working Speed	Length	Width	Height	Weight
	mm	mm (x1,5/x5)	mm (x1,5/x5)	mm	mm	mm(x1,5/x5)	kw	meter/min.	mm	mm	mm	kg
3R-MRM-H 1270x130	1270	3/4	4/5	130	130	195/650	2,2+1,1	5	3020	950	1110	1750
3R-MRM-H 1270x150	1270	4/5	5/7	130	130	195/650	2,2+1,1	6	3020	950	1110	1875
3R-MRM-H 1550x150	1550	3,5/4,5	4,5/6,5	150	150	225/750	2,2+1,1	6	3300	950	1110	2000
3R-MRM-H 1550x180	1550	5/7	7/9	180	180	270/900	4,0+1,1	5	3350	1100	1290	2310
3R-MRM-H 1550x200	1550	7/9	9/11	200	180	300/1000	4,0+1,5	6	3350	1100	1290	2450
3R-MRM-H 2050x150	2050	3/4	4/6	150	150	225/750	2,2+1,1	6	3800	950	1110	2250
3R-MRM-H 2050x180	2050	4/6	6/8	180	180	270/900	4,0+1,5	5	3850	1100	1290	2690
3R-MRM-H 2050x200	2050	6/8	8/10	200	200	300/1000	4,0+1,5	6	3850	1100	1290	2950
3R-MRM-H 2550x150	2550	2/3	3/4	150	150	225/750	2,2+1,1	6	4300	950	1110	2500
3R-MRM-H 2550x180	2550	3/4	4/6	180	180	270/900	4,0+1,1	5	4350	1100	1290	3070
3R-MRM-H 3100x180	3100	2/3	4/6	180	180	270/900	4,0+1,5	5	4850	1100	1290	3450