



PYRAMIDALS

CE40M2A/D



MAXIMUM CAPACITY

Capacities based on materials with T.S. 42 Kg/mm² (psi 60.000) - Y.P. 25 Kg/mm² (psi 36.000) and rolled with more passes

Section	Dimensions, mm
 Gas Tube	1 1/2 Gas sch. 40
	60 x 2
	50 x 50 x 3
	60 x 30 x 3
	35
	35 x 35
	50 x 50 x 4
	50 x 50 x 6

FEATURES

- 40 mm roll shaft diameter
- Bending speeds 20% faster than competitive machines
- Universal tooling set included with each machine
- Forged roll shafts precision ground and fitted for maximum performance and minimal deflection
- Heavy duty structure and rigid components for high section modulus ratings
- Reinforced engineered mainframe design proven to outperform competitive models
- Patented by Ercolina simultaneous downfeed and roll movement to minimize deformation
- Threaded roll shafts with micrometric flange adjustment helps eliminate spacer usage
- Inline direct drive roll shaft system
- Optional Anti-twist correction system for angle iron "Leg In" applications
- Variable speed (inverter)

TECHNICAL DATA

Description	CE40M2A/D
Roll Shaft Diameter	40 mm
Standard Roll Diameter	165 mm
Max Center Roll Stroke	115 mm
Roll Shaft Speed	5 / 10 rpm
Independent Drive Rolls	2 Knurled
Voltage	Single phase 220 / 240 V
Motor	0.75 kW
Machine Mainframe	Cast Iron
Machine Body Construction	Welded Steel
Display	Mechanical / Digital Readout
Number of Programs	-
Electric Foot Pedal Control	Yes
Dimensions (w x h x l)	560 x 1430 x 980 mm
Weight	180 Kg